



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3910-1
Job Sheet 168179



Part No: D3910-1

Job Qty: 6 ea

Part Name: Crosstube Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

RE-POWDER COAT GLOSS BLACK.

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
145	Rework Start up	6 Ea		11/23/17	0.00	0.00	Start Up Handfinish		2017-11-15 JSL
160	Powdercoat	6 pcs		11/24/17	0.00	0.11	Powdercoat1		BL 11/21/17
170	QC	6 pcs		11/24/17	0.00	0.00	QC3		3/3/18
180	Packaging	6 pcs		11/24/17	0.00	0.00	Packaging3		5/3/18
190	QC21-SA	6 Ea		11/24/17	0.00	0.00	QC21		

Part Op 160 - START TIME: *4:20* *OUT 320° FINISH: 4:50*
Descriptions: *M 122878*

DAS
21
8-39

NOV 22 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
145-Rework Start up	D3910-1 <i>2008834</i>	6	22	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Crosstube Lug	4.450Inches ± 0.030	4.480 4.420		
2	Crosstube Lug	1.380Inches ± 0.030	1.410 1.350		
3	Crosstube Lug	0.270Inches ± 0.030	0.300 0.240	reference	
4	Crosstube Lug	0.310Inches ± 0.030	0.340 0.280		
5	Crosstube Lug	0.735Inches ± 0.010	0.745 0.725	reference	
6	Crosstube Lug	2.200Inches ± 0.030	2.230 2.170		
7	Crosstube Lug	0.375Inches ± 0.010	0.385 0.365		
8	Crosstube Lug	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
9	Crosstube Lug	0.380Inches ± 0.030	0.410 0.350	Radius	
10	Crosstube Lug	0.380Inches ± 0.030	0.410 0.350		
11	Crosstube Lug	0.625Inches ± 0.010	0.635		

DART
AEROSPACE
S010130

Crosstube Lug



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PART NO:
Revision:
Operation:
Change No:

D3910-1

Purchasing

Mfg Date: 11/15/17
Job No: 168179

			0.615	
12	Crosstube Lug	0.375Inches $\pm$ 0.010	0.385 0.365	
13	Crosstube Lug	3.700Inches $\pm$ 0.010	3.710 3.690	
14	Crosstube Lug	0.625Inches $\pm$ 0.010	0.635 0.615	
15	Crosstube Lug	0.375Inches $\pm$ 0.010	0.385 0.365	
16	Crosstube Lug	0.340Inches $\pm$ 0.030	0.370 0.310	Radius

Plex 11/10/17 12:59 PM dart.poulin.mario